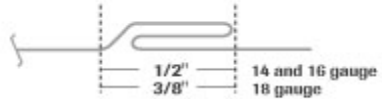


TK 16 Ga. Pittsburgh Roll Former

IT COMES LOADED!!! The 16 gauge Pittsburgh Lock machine has 7 forming stations with 2 forming positions. One position forms the Pittsburgh Lock, while the outboard position has the ability of forming a number of other profiles, to include: Acme, Drive Cleat or 4 in 1 rolls (3/16" Right Angle Flange, 7/16" Right Angel Flange, Standing Seam and T-Connection. You don't pay extra for the choice of opposing rolls, either. You get your choice of rolls opposite the Pittsburgh rolls.



Pittsburgh Lock Model Profil









Profile Measurement

Specifications:

MACHINE	CAPACITY	DEPTH OF POCKET/SIZE	SPEED	MOTOR
Pittsburgh Lock Model 16	16-20 Gauge Uses approx. 1-3/8" of material	1/2" Width of hammer-over edge adjustable up to 3/8	40-45 feet per min.	3 HP, 230/3/60 motor 1 ph optional

CHOOSE FROM:

ROLLS		CAPACITY	APPROXIMATE MATERIAL USED	SIZE
Acme ("Double Seam") Rolls (Type "L")		16-22 gauge	1-1/4"	7/16" seam
Drive Cleat Rolls		20-26 Gauge	2-1/8"	1-1/8" width
Combination 4-in-1 Rolls and 4-Step Gauge		16-24 Gauge	up to 7/16"	up to 7/16" high
Straight Right-Angled Flange Rolls				
Right-Angled Flange		22-26 Gauge	1/2"	1/2" height
Standing Seam		22-26 Gauge	1-1/8"	5/8" seam
T-Connection		22-26 Gauge	1-3/4"	5/8" seam

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